User:

Friday, 2/24/2006 7:32:51 AM

Linda Lacelle

## **Process Sheet**

JLM

Customer Job Number

: 25842

: CU-DAR001 Dart Helicopters Services

: 11045

**Estimate Number** P.O. Number

: NIA

: 2/24/2006 This Issue

Prsht Rev. First Issue

: NC

: NIA

S.O. No. : N/A

: MACHINED PARTS Type

: 25923 **Previous Run** 

Written By Checked & Approved By COMMENT BELOW

Now Turned 06-02-24 : Est Rev:C

Est Rev:B 00.11.16 Changed material EC

**Drawing Name** 

**Part Number** 

: D2813 : D2813 REV A

: N/A

: WASHER

**Drawing Number Project Number** 

**Drawing Revision** : A :NIA Material

: 3/3/2006 **Due Date** 

Qty:

20 Um: Each

**Additional Product** 

Comment

Job Number:



Seq. #:

1.0

Machine Or Operation:

Description:

MDELRINR2000

DELRIN ROUND BAR 2.00"

Comment: Qty.:

0.0168 f(s)/Unit Total:

0.3360 f(s)

Delrin Round Bar 2.00"

(MDELRINR2000)

Batch: MIGZIE

40(E0100 8PM

LATHE CONV

CONVENTIONAL LATHE

Comment: Conventional Lathe

1-Turn as per Dwg D2813

06/03/05 MS

20

2-Deburr

50

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

20

4.0

QC8

Comment: SECOND CHECK

**PACKAGING RESOURCE #1** 

06.03.05

20

5.0

**PACKAGING 1** 

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:\_

<b>Dart Aerospace Lt</b>
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W/O:		WORK ORDER CH	WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	•	PAR #: Fault Category:	NCR: Yes	No DC	A:	Date: △	6/03/07	

					QA: N/	C Closed:	_ Date: _			
NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE	T	Description of NC		Corrective Action Section B	Verification					
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
		•								
				•						

NOTE: Date & initial all entries

Friday, 2/24/2006 7:32:52 AM Linda Lacelle

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: WASHER** 

Job Number: 25842

Part Number: D2813

Job Number:

Seq. #:

**Machine Or Operation:** 

Description:

6.0

DOCUMENT CONTROL

06/03/07

Comment: DOCUMENT CONTROL Inspection Level 21

Job Completion

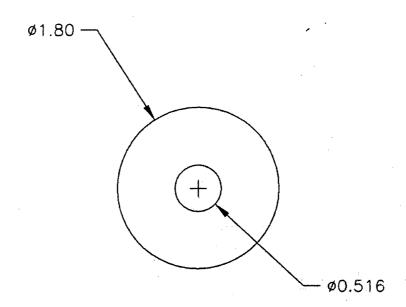


U 0603-07





	DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
)	CHECKED (	APPROVED	DRAWING NO.	REV. A SHEET 1 OF 1			
:	DATE 00.11.03		TITLE WASHER	SCALE 1:1			
	A	00.11.03	NEW ISSUE				



SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER

MATERIAL: DELRIN OR TEFLON OR UHMW 0.063 THICK TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED THIS PART CAN BE MADE FROM D2551

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Description:					Part Number:	D.5813
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Date:	06/03/05	Date:	06/03/05		Date:	
Rev Date	Change				Revised by	Approved
LA	New Issue				KJ/RF	, Approved